# ILLUSTRATED PARTS BREAKDOWN

# LG01/LG02

## HOW TO USE THE IPB

### GENERAL

This IPB is compiled following the organization and nomenclature of the engineering drawing structure.

### MAJOR ASSEMBLY LOCATOR (When Applicable)

The Major Assembly Locator (first illustration) is an index that provides a description and a figure reference for all illustrations used in this manual.

### INDENTED PARTS LIST

This manual identifies each assembly being broken down (figure reference callout), and all parts of that assembly. Further breakdown of an assembly is shown by an asterisk (\*) preceding the item callouts in the Description Column. The number of asterisks preceding an item is used to denote the subordination of that item with respect to the Major Assembly. A single asterisk preceding an item description indicates that the item is part of the major assembly being illustrated. Items that are subordinate to single asterisks items, are denoted by two asterisks (\*\*) and immediately follow the related single asterisk item. Additional asterisks are used, as required, to denote further subordination. This system of part identification, provides a means for the user to identify the next higher assembly item and make alternate selections for parts when the required replacement part of assembly is not immediately available.

## COLUMN CALLOUT DESCRIPTION

Figure and Item - Indicates the figure number and item number of each part.

**Description** – Lists the name of the part and pertinent specifications (when required). Asterisks preceding the description denote the subordination of the part to the next higher assembly.

**DEC Part No.** – Lists the Digital part ordering number. A blank in this column indicates a Digital part number was not assigned at the time of publication.

ECO Cut-In – The notation at the top of this column indicates the ECO level of the system (option), at which the IPB was initially prepared. Subsequent ECO level designations, that modify existing parts or add new parts to the device, are inserted in the ECO Cut-In column next to the part that is added or modified.

**Used On Code** – Letters in this column correspond to the variation codes assigned in Figure 1. Parts with an Alpha notation(s) are used only in those option variations. A blank indicates that the part is used on all option variations.

**Ref Fig No.** – A cross reference between illustrations. For each Major Assembly, the number in this column denotes the figure of the next higher assembly. For all subassemblies, the number in this column denotes the figure showing additional detailed breakdown.

# PART NUMBER/PART DESCRIPTION SORT SECTION

Parts are sorted both numerically and alphabetically by description, referenced to a location within the IPB, by figure number and item number.

	REVIS	SION HISTORY		OTHER IPB MANUALS TO SUPPORT THIS OP		S REQUIRED	
PRINTING		ECO LEVEL	DATE				
2nd Printing	N/A		25-JAN-88		N/A		

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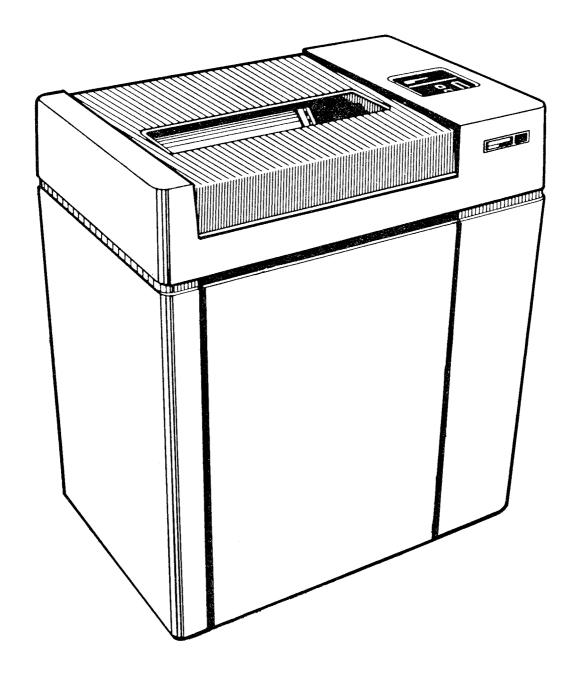
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LG01/02 Lineprinter





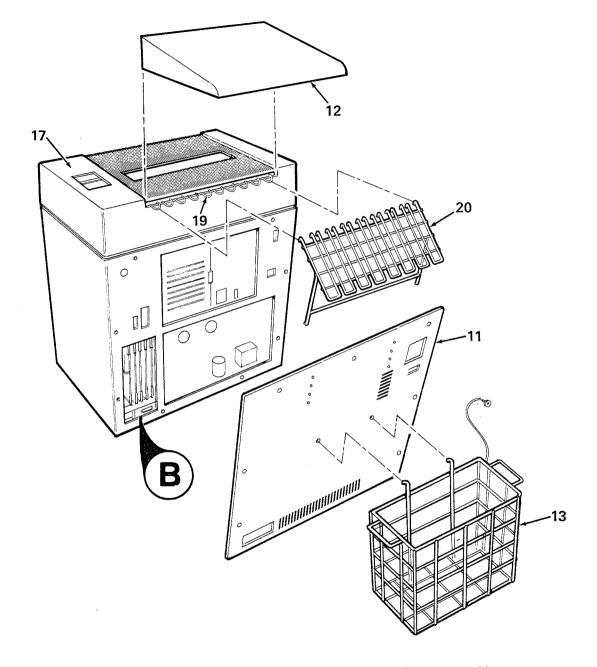


Figure 1. Cover/Enclosure Set Assembly (Sheet 2 of 3)

LG0-01A



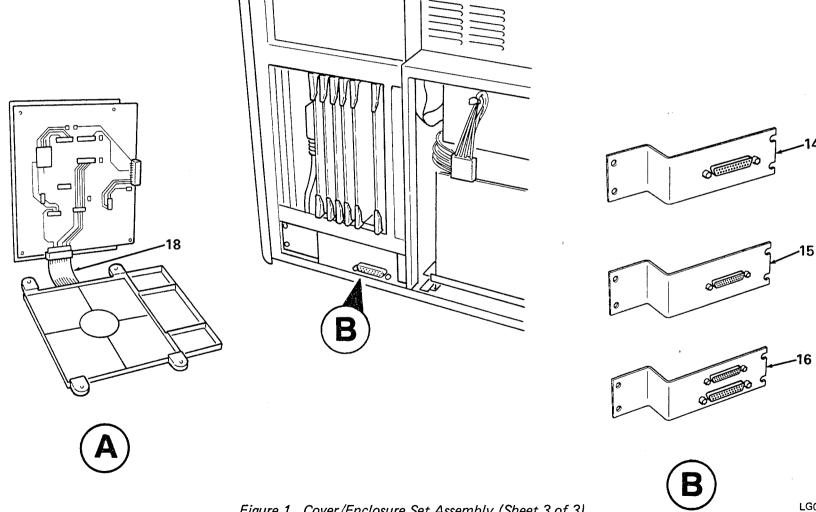


Figure 1. Cover/Enclosure Set Assembly (Sheet 3 of 3)

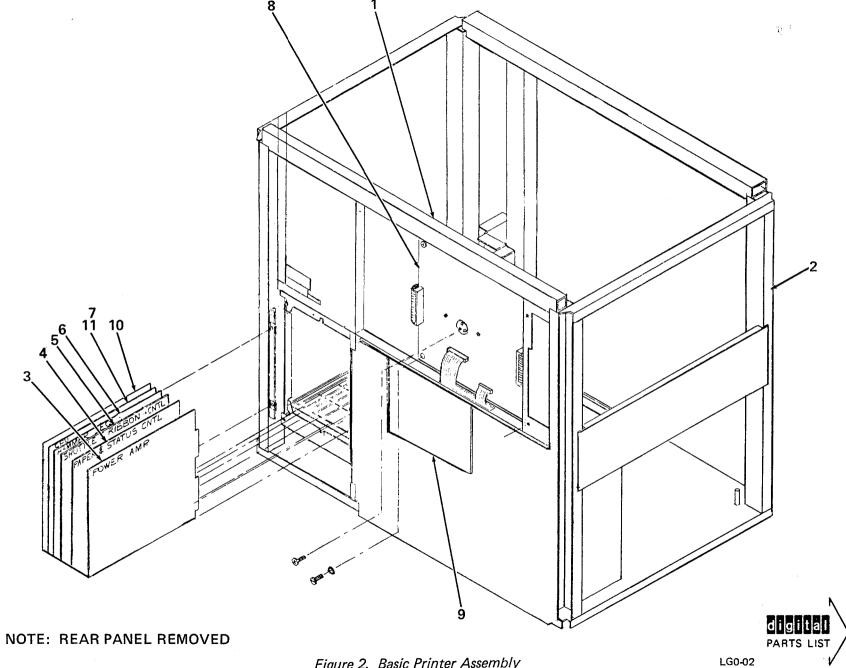
IPB-LG01/02

LG0-01B

FIG. & ITEM		VENDOR	DEC	ECO CUT-IN	USED ON	REF FIG
NO.	DESCRIPTION	PART NO.	PART NO.		CODE	NO.
1-	COVER/ENCLOSURE SET ASSEMBLY	608500-1				
	Code A — Used on Model LG01-AA  Text-Only Printer,  Parallel Interface	:	LG01-AA		А	
	W/LP11 Controller Code B — Used on Model LG01-BA Text-Only Printer, Parallel Interface		LG01-BA		В	
	W/LP11 Controller Code C — Used on Model LG01-CA Text-Only Printer, Parallel Interface		LG01-CA		С	
	W/DMF32 Connector Code D Used on Model LG01-DA Text-Only Printer, Serial Interface		LG01-DA		D	
	W/RS232 Connector Code E — Used on Model LG02-AA Text/Graphic Printer, Serial/Parallel Interface		LG02-AA		Е	
	W/LP11 Controller Code F — Used on Model LG02-BA Text/Graphic Printer, Serial/Parallel Interface		LG02-BA		F	
	W/LPV11 Controller Code G — Used on Model LG02-CA Text/Graphic Printer, Serial/Parallel Interface W/DMF32 Connector		LG02-CA		G	
	Code H — Used on Model LG02-DA Text/Graphic Printer, Serial/Parallel Interface W/RS232 Connector		LG02-DA		Н	
1 2 3 4 5 6 7 8 9 10 11 12 13	*Cover Assembly *Enclosure Assembly (L.H.) *Enclosure Assembly (R.H.) *Door Assembly *Lid Assembly *Cover Restraint Assembly *Door Restraint Assembly *Bracket, Door Latch *Door Latch/Striker Assembly *Brush, Anti-Static *Enclosure Assembly, Rear *Hood, Acoustic *Paperbasket	608560-115 608583-115 608584-115 608896-115 608499-114 608816-1 608952-1 402801-01 608099-1 608117-08 608053-2 608840-3	34-26751-01			

FIG. & ITEM NO.	DESCRIPTION	VENDOR PART NO.	DEC PART NO.	ECO CUT-IN	USED ON	
100.	DESCRIPTION	TANT NO.	PART NO.		CODE	NO.
1 14	*Cable and Bulkhead Panel Assembly (LG01-Parallel)	610199-2	29-26259-00		ABC	
15	*Cable and Bulkhead Panel Assembly (LG01-Serial)	610199-3	29-26214-00		D	
16	*Cable and Bulkhead Panel Assembly (LG02)	610199-1	29-26158-00		E-H	
17 18 19 20 21 22	*Control Panel Assembly *Cable, Front Panel *Paper Guide, Upper *Paper Guide, Lower *Lid Support Assembly, Right *Lid Support Assembly, Left	608240-3 608118-1 608776-1 608775-3 608984-1 608984-2	29-26383-00			
	GAUGE KIT (Not Shown)	608866-1	29-25551-00			
·						





ITEM NO.	DESCRIPTION	VENDOR PART NO.	DEC PART NO.	ECO CUT-IN	USED ON CODE	REF FIG NO.
	BASIC PRINTER ASSEMBLY (LG01) BASIC PRINTER ASSEMBLY (LG02) (See Notes 1 and 2)	608450-1 608450-2	30-26069-01 30-25434-01		A-D E-H	
2 3 4 5 6 7 8 9 10 11 11 11 11 11 11 11 11 11 11 11 11	*Print Mechanism Assembly (Not Shown) *Frame Assembly *Power Amp Module *Paper/Status Control Module *Shuttle/Ribbon Control Module *Hammer Sequencer Module *LG01 Control CPU Module *Hammer Drive Assembly Module **Fuse, Pico 2A (Not Shown) *Power Supply Module *LG01 Parallel I/O Module *LG01 Serial I/O Module *LG02 I/O PCVS (Serial/Parallel) *LG02 Control CPU Module  NOTE 1: Used on Codes Apply To This Figure Only.  NOTE 2: Rear Panel Removed on Illustration	608300-1 608800-1 608950-1T 610424-21 610056-1 610424-31 608278-1T 402320-02 608302-1 610424-11 610040-2 610424-32	29-25573-00 29-25574-00 29-25560-00 29-25561-00 29-25554-00 29-25577-00 29-25564-00 29-2564-00 29-26154-00		A — D ABC DHE—H	

Figure 3. Frame Assembly (Sheet 1 of 5)

LG0-03

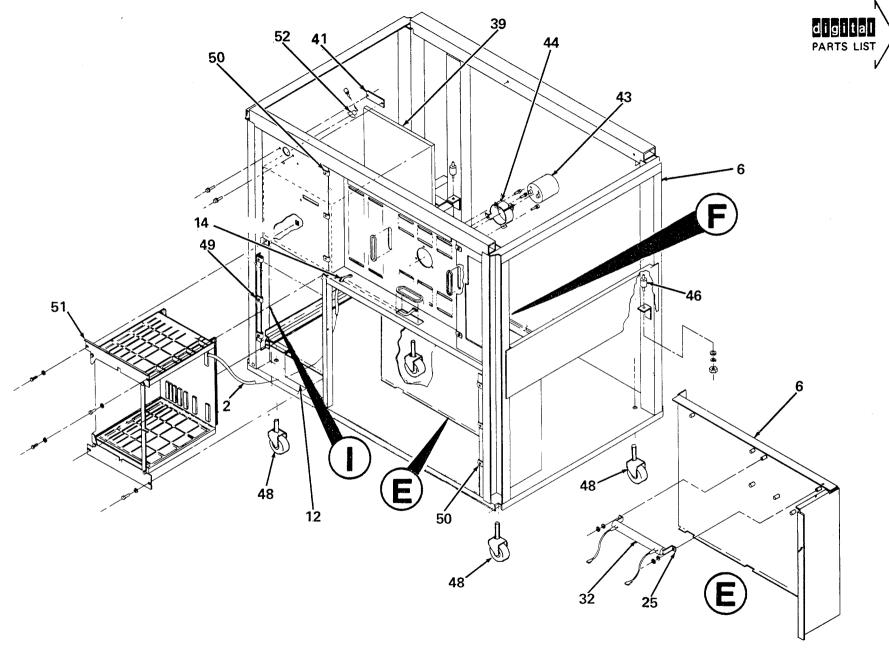
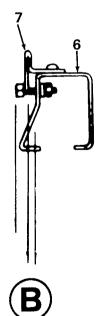
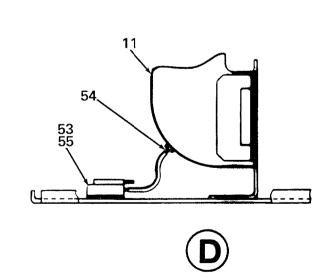


Figure 3. Frame Assembly (Sheet 2 of 5)

LG0-03A



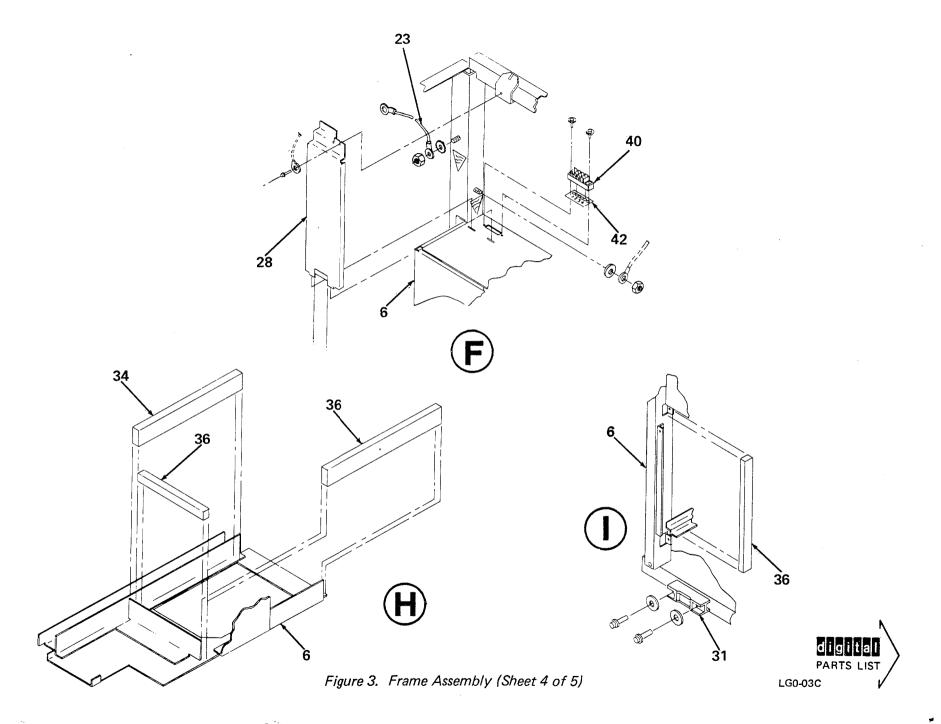


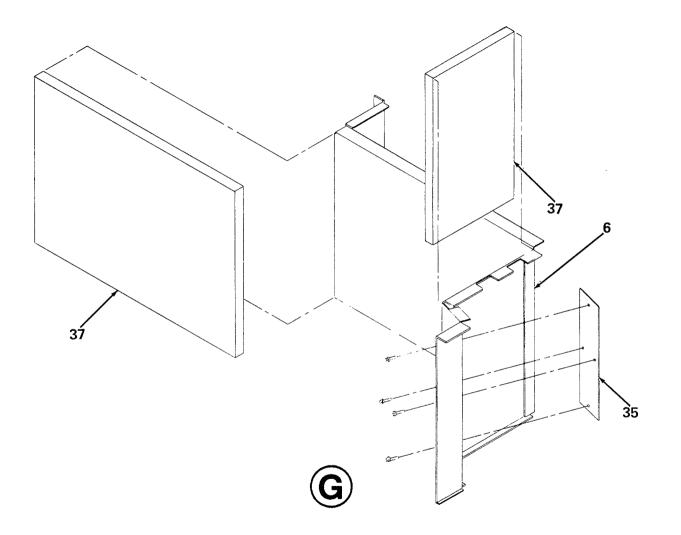
digital PARTS LIST

LG0-03B

Figure 3. Frame Assembly (Sheet 3 of 5)

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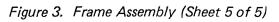
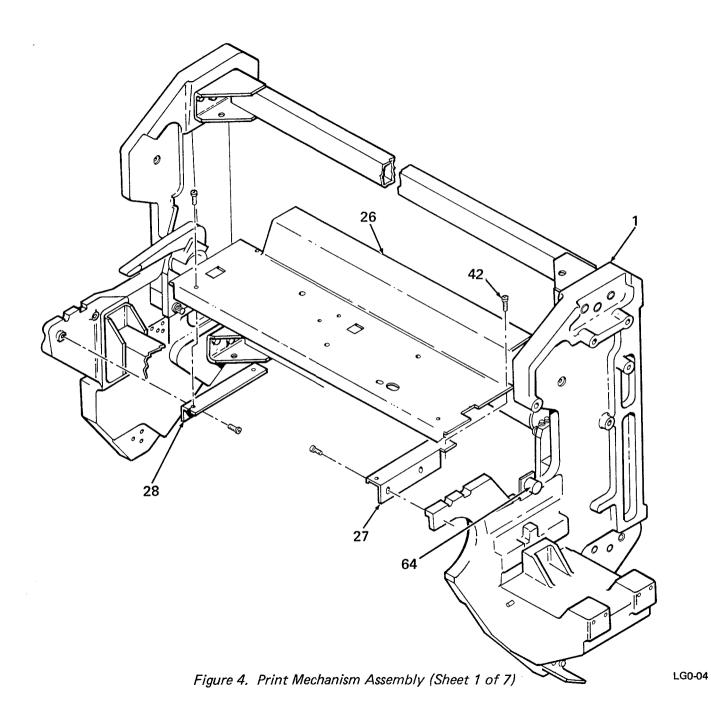


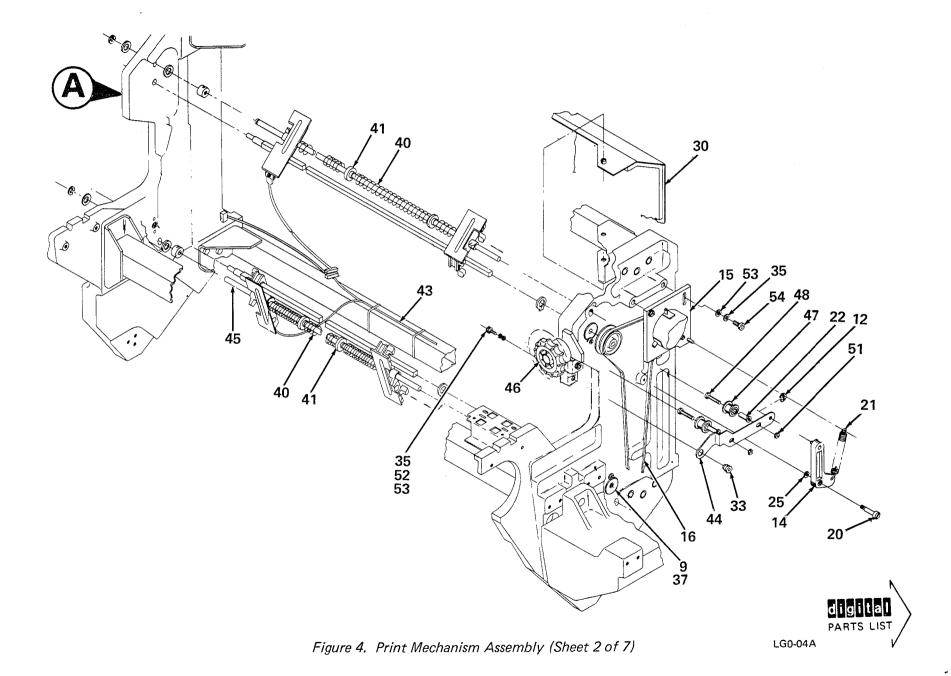


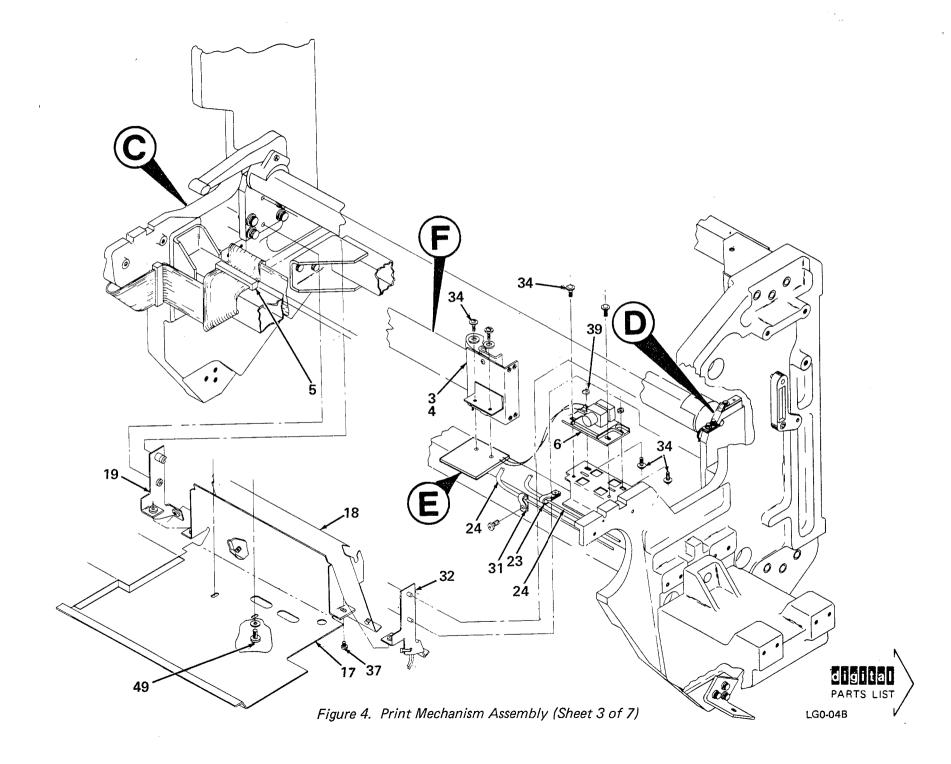
FIG. & ITEM NO.	DESCRIPTION	VENDOR PART NO.	DEC PART NO.	ECO CUT-IN	USED ON CODE	REF FIG NO.
3-	FRAME ASSEMBLY	608800-2				
1	*Blower Power Cable Assembly	608378-1				
2	*Flat Cable Assembly (28 in.)	608375-1		-		
3	*Flat Cable Assembly (42 in.)	608375-2				
4	*Support, Blower	608707-1				
5	*Bracket, Plenum Mounting	608629-1				
6	*Frame Weldment	608720-1		:		
7	*Support, Upper Door Seal	608710-1				
8	*Mount, Vibration Dampening	402379-03				
9	*Power Fan Assembly	608148-1/2	29-25563-00			
10	*Gasket, Blower Support	608552-1				
11	*Plenum-Blower, Linear Motor	608553-2				
12	*Plenum, Front Seal	608820-2	29-26156-00			
13	*Plenum-Blower, Hammerbank	608554-1				
14	*Tie, Cable	400341-01				
15	*Gasket, Blower	608489-1		*		
16	*Duct, Elbow	608561-1				
17	*Left Panel Bracket Assembly	608719-1				
18	*Bracket, Door Hinge	608563-1				
19	*Left Front Mounting Bracket Assembly	608576-1				
20 21	*Right Panel Bracket Assembly	608567-1				
21	*Adjusting Right Panel Bracket Assembly *Hinge,Door	608568-1 608569-1				
23	*Strap, Grounding	608376-1				
24	*Pin, Hinge	608570-1				
25	*Bracket, Mounting	401506-03				
26	*Stay Arm, Cover	608705-1				
27	*Bumper	401646-02				
28	*Cover, Circuit Breaker	608587-1				
29	*Non-Magnetic Latch Mounting Bracket	608952-1				
	Assembly			·		
30	*Bracket, Strain Relief	608604-1			]	
31	*Retainer, Cable	608125-1				
32	*Power Supply Bleeder Assembly	608647-1				
33	*Bellows	608630-1				
34	*Foam, Left Card Cage	608634-1				
35	*Cover, Right Panel	608755-1				
36	*Foam, Right Card Cage	608635-1				
37	*Foam, Paper Enclosure	608639-1				
38	*Block, Stay Arm	608881-1				
39	*Foam, Hammer Driver Panel	608487-1				
40	*Terminal Strip, AC Distribution	402441-01				
41	*Retainer, Audio Alarm	608317-1				
42 43	*Marker Strip, Terminal	402441-50 402349-01				
43	*Capacitor, 6000 MFD, 100 V	400292-02				
""	*Clamp, Capacitor	-TUUZJZ-UZ			}	
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						l

FIG. &				ECO CUT-IN		REF
ITEM NO.	DESCRIPTION	VENDOR PART NO.	DEC PART NO.		USED ON CODE	
	*Cable Strain Relief * Mount, Vibration Dampening * Latch, Non-Magnetic, Push * Caster Kit * Tubing, Plenum * Receptacle, Clip-On, No. 9 * Card Cage Assembly * Sonalert Assembly * Pad-Adhesive, Switch Mount * Fitting, Barbed * Switch, Air Sensor * Clamp, Cable, Adhesive Backed	1			E I	
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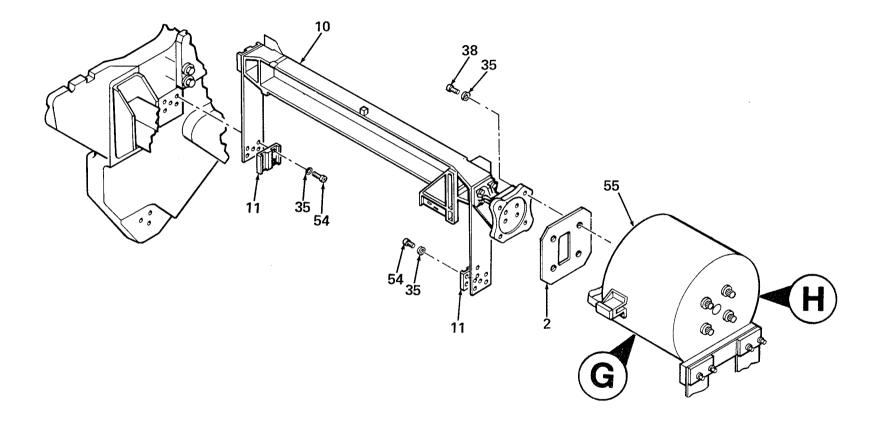
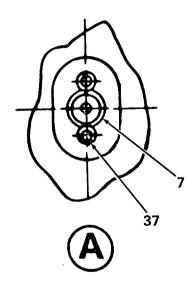


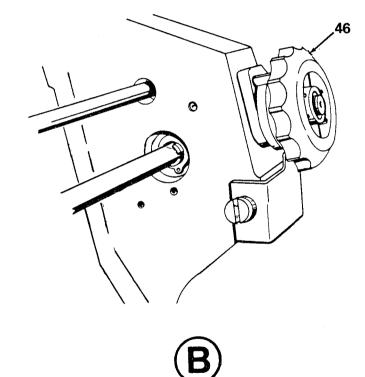


Figure 4. Print Mechanism Assembly (Sheet 4 of 7)

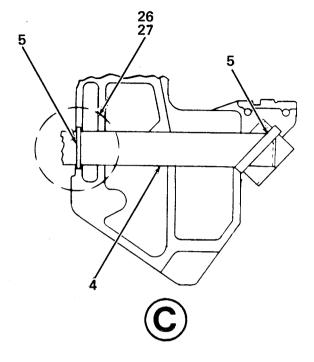
LG0-04C

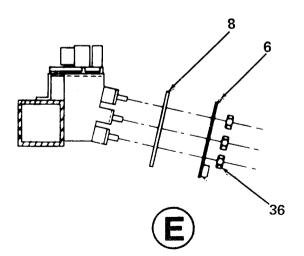


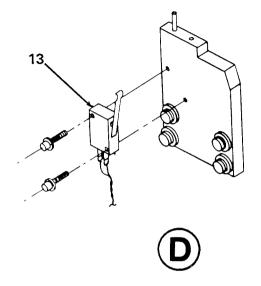












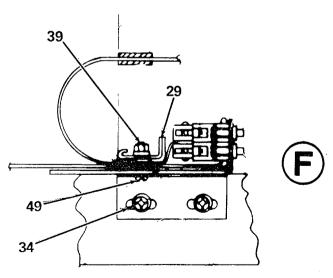
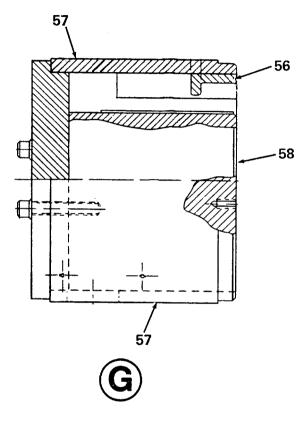


Figure 4. Print Mechanism Assembly (Sheet 6 of 7)

LG0-04E





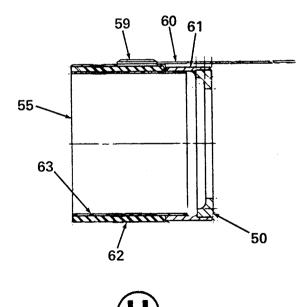


Figure 4. Print Mechanism Assembly (Sheet 7 of 7)

IPB-LG01/02

FIG. & ITEM		VENDOR	DEC	ECO CUT-IN	USED ON	REF FIG
NO.	DESCRIPTION	PART NO.	PART NO.		CODE	NO.
4-	PRINT MECHANISM ASSEMBLY	608300-1				
1	*Print Mechanism Frame Assembly	608380-1				
2	*Yoke Plate Shuttle	608897-1				
3	*Clamp Assembly, Strain Relief	608930-1				
4	*Hammer Drive Cable and Bracket Assembly	608377-24				
5	*Cable Clamp, Flat	402429-01				ı
6	*Position Sensor Assembly	608393-1	29-25559-00			
7	*Single Flanged Ball Bearing	401030-19				
8	*Insulator, PCB Sensor	608436-1				
9	*Ball Bearing	401867-03				
10	*Hammerbank/Yoke Assembly	608662-1	29-25553-00			
11	*Flexure Clamp Assembly	608409-1				
12	*Bowed "E" Ring	402670-08				
13	*Platen Open Switch	402336-01	29-25572-00			j
14	*Bogie Arm Assembly	608878-1				
15	*Paper Drive Motor Assembly	608618-2	29-25555-00			- 1
16	*Belt, Paper Drive	402308-01	29-25570-00			
17	*Front Paper Guide Assembly	608325-1				
18	*Paper Guide	608326-1				
19	*Paper Guide Bracket Assembly (L.H.)	608327-1				
20	*Screw, Shoulder No. 10-32 x 1/2	401074-22				1
21	*Extension Spring	400586-08				
22	*Idler Shaft	608770-1				ı
23	*Clamp, Cable	400056-07				
24	*Shielded Cable Assembly	608457-3				
25 26	*Washer, Nylon	400487-21 608573-1				
26	*Ribbon Cartridge Sprocket Assembly	608591-1				
27 28	*Bracket, Ribbon Sprocket (R.H.) *Bracket, Ribbon Sprocket (L.H.)	608592-1				
28 29	*Foam Strip	401977-24				
30	*Sound Shield Assembly	608650-1				
31	*Clamp, Grounding	608718-2				
32	*Paper Guide Bracket Assembly (R.H.)	608327-2				
33	*Paper Tension Eccentric	608873-1				
34	*Screw, Sems No. 6-32 x 3/8	402524-22				
35	*Washer, Split Lock No. 10	400215-11				
36	*Nut, Hex W/Washer	400783-05				
37	*Screw, Sems Pan Hd No. 8-32 x 3/8	402524-42				
38	*Cap Screw, Socket Hd No. 10-32 x 1/2	400866-05				
39	*Nut, Hex No. 6-32	400726-02				
40	*Spring, Idler	602631-1				
41	*Idler	605823-1				
42	*Screw, Pan Hd No. 10-32 x 3/8	400627-324				
43	*Status Cable Assembly	608455-1				
44	*Paper Tension Link	608875-1				
45	*Paper Tension Actuator Arm	608872-1				
46	*Thumbwheel, Paper Tension	608329-1				
47	*Idler Belt Assembly	608602-1				
48	*Screw, Self-Locking No. 8-32 x 7/8	400017-39				j <b>j</b>
49	*Screw, Sems Pan Hd No. 6-32 x 1/2	402524-23				
		<u></u>			<u> </u>	

FIG. & ITEM NO.	DESCRIPTION	VENDOR PART NO.	DEC PART NO.	ECO CUT-IN	USED ON CODE	REF FIG NO.
	*Cap, End *Nut, Kep No. 8-32 *Cap Screw, Socket Hd No. 10-32 x 7/16 *Washer, Flat No. 10 *Cap Screw, Socket Hd No. 10-32 x 5/8 *Shuttle Motor Bobbin Assembly *Plug, Plastic *Housing-Stator *Stator Assembly *Connector *Lead Wire *Sleeve *Wire *Sleeve, Inner *Bumper, Rubber	1				

IPB-LG01/02

LG0-05

digital PARTS LIST

FIG. & ITEM NO.	DESCRIPTION	VENDOR PART NO.	DEC PART NO.	ECO CUT-IN	USED ON CODE	REF FIG NO.
5	HAMMERBANK/YOKE ASSEMBLY	608662-1	29-25553-00			
1 2 3 4 5 6 7 8 9	*Hammerbank Assembly *Yoke Assembly *Vane, Position Sensor *Flexure, Hammerbank Support *Flexure Clamp Assembly *Plate, Vane Bearing *Screw, Socket Hd No. 10-32 x 9/16 *Washer, Split Lock No. 10 *Ribbon Shield	608870-1 610377-2 608411-2 608406-2 608409-1 610381-1 400866-06 400215-11 608833-2	29-25585-00			

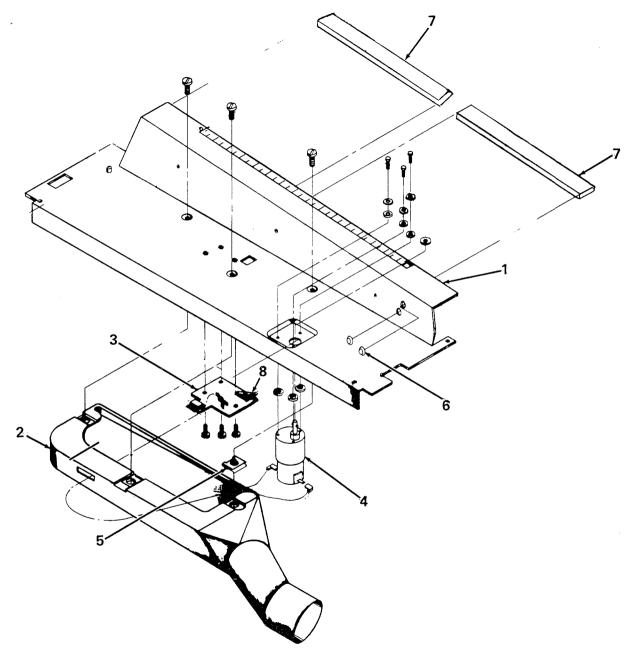


Figure 6. Cartridge Support Assembly



FIG. & ITEM NO.	DESCRIPTION	VENDOR PART NO.	DEC PART NO.	ECO CUT-IN	USED ON CODE	REF FIG NO.	
NO.  6-  1 2 3 4 5 6 7 8	**Support, Ribbon Cartridge *Plenum, Cartridge *Ribbon Platform Switch Assembly *Motor, Ribbon Drive *Clip, Tinnerman *Plug, Flush Head *Foam *Ribbon Platform Switch	608573-1 608155-1 608156-1 608297-3 402580-01 400511-02 401424-02 608541-11 402681-01	29-25562-00				

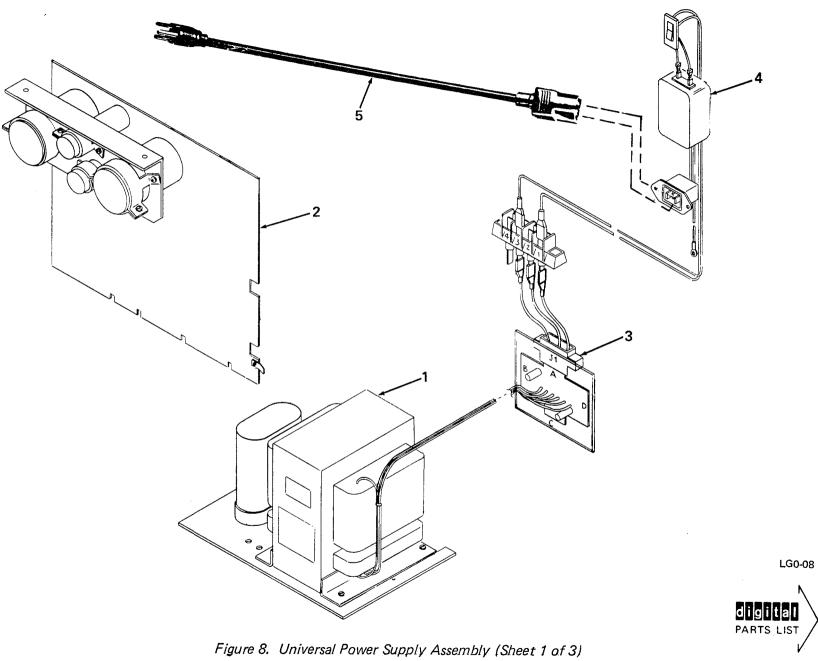
Figure 7. Tractor/Driveshaft Assembly

LG0-07

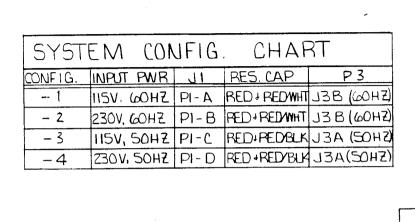
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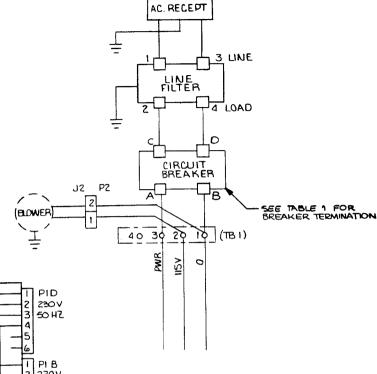
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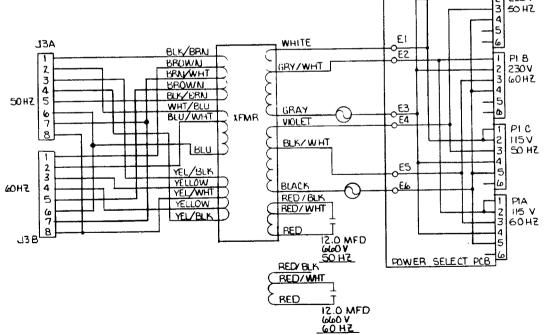
FIG. & ITEM NO.	DESCRIPTION	VENDOR PART NO.	DEC PART NO.	ECO CUT-IN	USED ON CODE	REF FIG NO.
7–	TRACTOR/DRIVESHAFT ASSEMBLY	608782-1				
1 2 3 4 5 6 7 8 9 10	*Shaft, Tractor Drive *Shaft, Tractor Support *Paper Drive Tractor, (Lower R.H.) *Paper Drive Tractor, (Upper L.H.) *Paper Drive Tractor, (Upper R.H.) *Paper Drive Tractor, W/Paper Out Switch (Lower L.H.) *Pulley, Driveshaft *"E" Ring *Grip Ring *Washer, Nylon *Collar, Shaft	608607-1 608606-1 610430-4 610430-1 610430-2 610430-3 608306-1 400260-18 400641-18 400326-08 402572-01	29-25565-00 29-25566-00 29-25567-00 29-25568-00			
	TRACTOR KIT (Upper Pair) (Items 4 and 5)	610429-3	29-26394-00			
	TRACTOR KIT (Lower Pair) (Items 3 and 6)	610429-4	29-26395-00			



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TA	TABLE 1						
CABLE TERMINATION	6A BREAKE CONNECT		10 A BREAK CONNECT	ER			
CBA	TERM	1	TERM	2			
CBB	TERM	3	TERM	4			
CBC	TERM	Z	TERM	1			
CBD	TERM	4	TERM	3			

LG0-08A



Figure 8. Universal Power Supply Assembly (Sheet 2 of 3)

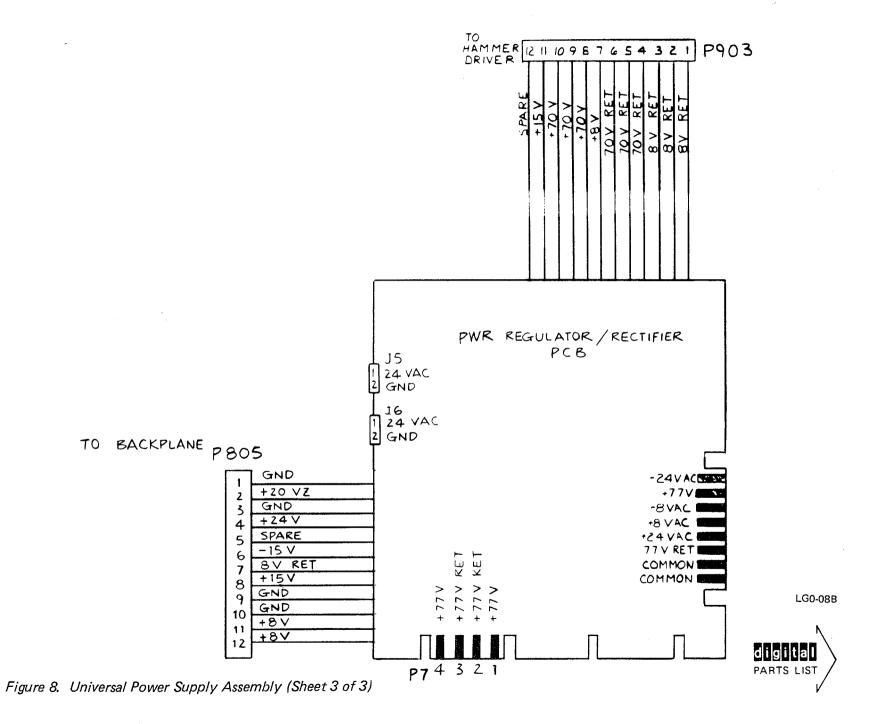
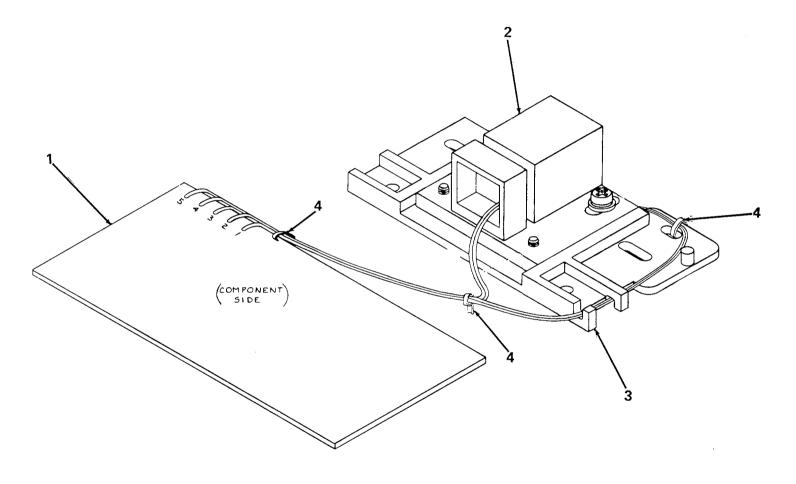


FIG. & ITEM NO.	DESCRIPTION	VENDOR PART NO.	DEC PART NO.	ECO CUT-IN	USED ON CODE	REF FIG NO.
8	UNIVERSAL POWER SUPPLY ASSEMBLY 115V 60Hz	608048-1				
	UNIVERSAL POWER SUPPLY ASSEMBLY 230V 60Hz	608048-2				
	UNIVERSAL POWER SUPPLY ASSEMBLY 115V 50Hz	608048-3		:		
	UNIVERSAL POWER SUPPLY ASSEMBLY 230V 50Hz	608048-4		·		
1 2 3 4	*Power Supply Transformer Assembly *Power Supply/Circuit Board Assembly *Power Distribution Cable Assembly *AC Power Input Assembly	608303-3 608302-1 608945-1 608073-1	29-25577-00			
5	*Power Cord (US)	402356-03	29-26226-00			
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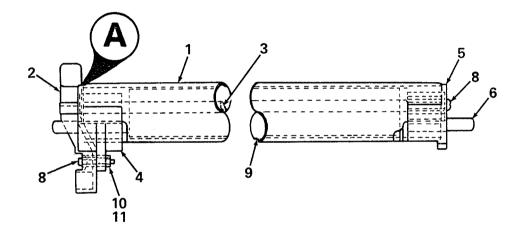






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FIG. & ITEM NO.	DESCRIPTION	VENDOR PART NO.	DEC PART NO.	ECO CUT-IN	USED ON CODE	REF FIG NO.
9—	POSITION SENSOR ASSEMBLY	608393-2	29-25559-00	·		
1 2 3 4	*PCB Assembly, Position Sensor *Sensor, Shuttle Position *Bracket, Sensor Adjusting *Tie, Cable	608264-1 608781-1 608412-1 400341-01	29-25584-00			
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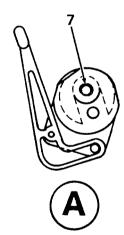




FIG. & ITEM NO.	DESCRIPTION	VENDOR PART NO.	DEC PART NO.	ECO CUT-IN	USED ON CODE	REF FIG NO.
10-	PLATEN ASSEMBLY	608601-11	29-25586-00			
10- 1 2 3 4 5 6 7 8 9 10 11	*Platen *Lever, Platen *Cinch Rod *Endcap-Platen *Endcap-Platen *Pin-Dowel *Retaining Ring *Screw, PhI Hd No. 8-32 x 1 *Dampener-Sound, Platen *Nut, Self-Locking Hex Hd No. 8-32 *Washer, Lock, External Tooth No. 8	608601-11 608608-1 608615-1 608613-1 608620-1 608620-2 400167-14 400260-18 402524-45 608104-1 400414-03 400307-03	29-25586-00			
						6000080

PART NUMBER/DESCRIPTION SORT

		FIG.	
PART NO.	DESCRIPTION	NO.	ITEM
29-25551-00	Gauge Kit	1	Not Shown
29-25552-00	Shuttle Motor Bobbin Assembly	4	55
		5	
29-25553-00	HAMMERBANK/YOKE ASSEMBLY		N/A
29-25553-00	Hammerbank/Yoke Assembly	4	10
29-25554-00	Fuse, Pico 2A (Not Shown)	2	8
29-25555-00	Paper Drive Motor Assembly	4	15
29-25556-00	Hammer Drive Assembly Module	2	8
29-25558-00	Switch, Air Sensor	3	55
29-25559-00	Position Sensor Assembly	4	6
29-25559-00	POSITION SENSOR ASSEMBLY	9	N/A
29-25560-00	Hammer Sequencer Module	2	6
29-25561-00	LG01 Control CPU Module	2	7
29-25562-00	Motor, Ribbon Drive	6	4
29-25563-00	Power Fan Assembly	3	9
29-25564-00	LG01 Serial I/O Module	2	10
29-25565-00	Paper Drive Tractor, (Lower R.H.)	7	3
29-25566-00	Paper Drive Tractor, (Upper L.H.)	'n	4
29-25567-00	Paper Drive Tractor, (Upper R.H.)	Ź	5
29-25568-00	Paper Drive Tractor, W/Paper Out Switch	7	6
29-23300-00	(Lower L.H.)	,	0
29-25569-00	LG01 Parallel I/O Module	2	10
29-25570-00	Belt, Paper Drive	4	16
29-25572-00	Platen Open Switch	4	13
29-25573-00	Power Amp Module	2	3
29-25574-00	Paper/Status Control Module	2	4
29-25575-00	Shuttle/Ribbon Control Module	2	5
29-25577-00	Power Supply Module	2 2	ğ
29-25577-00	Power Supply/Circuit Board Assembly	8	9 3
29-25584-00	Sensor, Shuttle Position	ğ	2
29-25585-00	Shield, Ribbon	5	9
27 20000 00	5.1.0.2.0, 1.2.5.0.1	J	,
29-25586-00	Platen Assembly	10	N/A
29-26154-00	LG02 Control CPU Module	2	11
29-26156-00	Plenum, Front Seal	3	12
29-26158-00	Cable and Bulkhead Panel Assembly (LG02)	1	16
29-26214-00	Cable and Bulkhead Panel Assembly	1	15
	(LG01-Serial)	•	_
29-26226-00	Power Cord, (US)	8	5
29-26227-00	Caster Kit	3	48
29-26259-00	Cable and Bulkhead Panel Assembly	1	14
29-26383-00	(LG01-Parallel) Control Panel Assembly	1	17
29-26394-00	TRACTOR KIT (Upper Pair)	7	Not Shown
29-26395-00	TRACTOR KIT (Opper Pair)	7	Not Shown
29-26617-00	LG02 I/O PCVS (Serial/Parallel)	2	10
23-20011-00	POOF 1/O LCAP (Periat/Largiter)	L	10
30-25434-01	BASIC PRINTER ASSEMBLY (LG02)	2	N/A
30-26069-01	BASIC PRINTER ASSEMBLY (LG01)	2	N/A

PART NO.	DESCRIPTION	FIG. NO.	ITEM
34-26751-01	Paperbasket	1	13
400017-39	Screw, Self-Locking No. 8-32 x 7/8	4	48
400056-07	Clamp, Cable	4	23
400065-04	Cable Strain Relief	3	45
400167-14	Pin-Dowel	10	6
400215-11	Washer, Split Lock No. 10	4	35
400215-11	Washer, Split Lock No. 10	5	8
400216-11 400260-18	Washer, Flat No. 10	4	53
400260-18	Retaining Ring "E" Ring	10 7	7
400292-02	Clamp, Capacitor	3	8 4.4
400272 02	cramp, capacitor	3	44
400307-03	Washer, Lock, External Tooth No. 8	10	11
400326-08	Washer, Nylon	7	10
400341-01	Tie, Cable	9	4
400341-01	Tie, Cable	3	14
400414-03 400487-21	Nut, Self-Locking Hex Hd No. 8-32 Washer, Nylon	10	10
400511-02	Clip, Tinnermann	<b>4</b> 6	25 5
400586-08	Extension Spring	4	21
400627-324	Screw, Pan Hd No. 10-32 x 3/8	4	42
400641-18	Grip Ring	7	9
400726-02	Nut, Hex No. 6-32	4	39
400783-05	Nut, Hex W/Washer	4	36
400783-07	Nut, Kep No. 8-32	4	51
400833-02	Bumper, Rubber	4	64
400866-04	Cap Screw, Socket Hd No. 10-32 x 7/16	4	52
400866-05	Cap Screw, Socket Hd No. 10-32 x 1/2	4	38
400866-06	Screw, Socket Hd No. 10-32 x 9/16	5	7
400866-07	Cap Screw, Socket Hd No. 10-32 x 5/8	4	54
401030-19	Single Flanged Ball Bearing	4	7
401074-22	Screw, Shoulder No. 10-32 x 1/2	4	20
401424-02	Plug, Flush Head	6	6
401506-03	Bracket, Mounting	3 3 3	25
401628-02	Clamp, Cable, Adhesive Backed	3	56
401646-02	Bumper		27
401867-03 401977-24	Ball Bearing	4	9
4019//-24	Foam Strip	4	29
402028-02	Receptacle, Clip-On, No. 9	3	50
402308-01	Belt, Paper Drive	4	16
402320-02	Fuse, Pico 2A (Not Shown)	2	8
402336-01 402349-01	Platen Open Switch	4	13
402356-03	Capacitor, 6000 MFD, 100V Power Cord, (US)	3 8	43
.02330-03	TOHOL COLU, (OD)	0	5

PART NO.	DESCRIPTION	FIG.	ITEM
402379-03 402379-39 402429-01 402441-01 402441-50 402524-22 402524-23 402524-42 402524-45 402572-01	Mount, Vibration Dampening Mount, Vibration Dampening Cable Clamp, Flat Terminal Strip, AC Distribution Marker Strip, Terminal Screw, Sems No. 6-32 x 3/8 Screw, Sems Pan Hd No. 6-32 x 1/2 Screw, Sems Pan Hd No. 8-32 x 3/8 Screw, Phl Hd No. 8-32 x 1 Collar, Shaft	3 3 4 3 3 4 4 4 4 10	8 46 5 40 42 34 49 37 8
402580-01 402670-08 402681-01 402801-01 402801-01 402861-01 402863-01	Motor, Ribbon Drive Bowed "E" Ring Switch, Ribbon Platform Latch, Non-Magnetic, Push Door Latch/Striker Assembly Switch, Air Sensor Fitting, Barbed	6 4 6 3 1 3 3	4 12 8 47 9 55 54
602631-1 605823-1 608048-1 608048-2 608048-3 608048-4 608053-2 608073-1 608099-1	Spring, Idler Idler UNIVERSAL POWER SUPPLY ASSEMBLY 115V 60 Hz UNIVERSAL POWER SUPPLY ASSEMBLY 230V 60 Hz UNIVERSAL POWER SUPPLY ASSEMBLY 115V 50 Hz UNIVERSAL POWER SUPPLY ASSEMBLY 230V 50 Hz Hood, Acoustic AC Power Input Assembly Brush, Anti-Static	4 4 8 8 8 8 1 8	40 41 N/A N/A N/A 12 4
608104-1 608117-08 608118-1 608125-1 608148-1/2 608155-1 608156-1 608240-3 608258-1 608264-1	Dampener-Sound, Platen Enclosure Assembly, Rear Cable, Front Panel Retainer, Cable Power Fan Assembly Support, Ribbon Cartridge Plenum, Cartridge Control Panel Assembly Card Cage Assembly PCB Assembly, Position Sensor	10 1 1 3 3 6 6 1 3	9 11 18 31 9 1 2 17 51
608278-1T 608297-3 608300-1 608300-1 608302-1 608302-1 608303-3 608306-1 608317-1	Hammer Drive Assembly Module Ribbon Platform Switch Assembly Print Mechanism Assembly (Not Shown) PRINT MECHANISM ASSEMBLY Power Supply Module Power Supply Module Power Supply/Circuit Board Assembly Power Supply Transformer Assembly Pulley, Driveshaft Retainer, Audio Alarm	2 6 2 4 2 8 8 7 3	8 3 1 N/A 9 2 1 7 41

PART NO.	DESCRIPTION	FIG. NO.	ITEM	
		. :		
608325-1	Front Paper Guide Assembly	4	17	
608326-1	Paper Guide	4	18	
608327-1	Paper Guide Bracket Assembly (L.H.)	4	19	
608327-2	Paper Guide Bracket Assembly (R.H.)	4	32	
608329-1	Thumbwheel, Paper Tension	4	46	
608375-1	Flat Cable Assembly (28 in.)	3	2	
608375-2	Flat Cable Assembly (42 in.)	3	3	
608376-1	Strap, Grounding	3	23	
608377-24	Hammer Drive Cable and Bracket Assembly	4	4	
608378-1	Blower Power Cable Assembly	3	1	
608380-1	Print Mechanism Frame Assembly	4	1	
608382-10	Stator Assembly	4	58	
608382-11	Shuttle Motor Bobbin Assembly	4	55	
608382-12	Cap, End	4	50	
608382-13	Sleeve	4	61	
608382-14	Wire	4	62	
608382-15	Sleeve, Inner	4	63	
608382-16	Connector	4	59	
608382-17	Lead Wire	4	60	
608382-18	Plug, Plastic	4	56	
608382-19	Housing-Stator	4	57	
608393-1	Position Sensor Assembly	4	6	
608393-2	POSITION SENSOR ASSEMBLY	9	N/A	
608406-2	Flexure, Hammerbank Support	5 5	4	
608409-1	Flexure Clamp Assembly	5	5	
608409-1	Flexure Clamp Assembly	4	11	
608411-2	Vane, Position Sensor	5	3	
608412-1	Bracket, Sensor Adjusting	5 9	3	
608436-1	Insulator, PCB Sensor	4	8	
608450-1	BASIC PRINTER ASSEMBLY (LG01)	2	N/A	
608450-2	BASIC PRINTER ASSEMBLY (LG02)	2	N/A	
608455-1	Status Cable Assembly	4	43	
608457-3	Shielded Cable Assembly	4	24	
608487-1	Foam, Hammer Driver Panel	3	39	
608489-1	Gasket, Blower	3	15	
608499-114	Lid Assembly	1	5	
608500-1	COVER/ENCLOSURE SET ASSEMBLY	1	N/A	
608541-11	Foam	6	7	
608552-1	Gasket, Blower Support	3	10	
608553-2	Plenum-Blower, Linear Motor	3	11	
608554-1	Plenum-Blower, Hammerbank	3	13	
608560-115	Cover Assembly	1	1	
608561-1	Duct, Elbow	3	16	
608563-1	Bracket, Door Hinge	3	18	
608567-1	Right Panel Bracket Assembly	3	20	

PART NO.	DESCRIPTION	FIG.	T. Managa
		NO.	ITEM
608568-1 608569-1 608570-1	Adjusting Right Panel Bracket Assembly Hinge, Door Pin, Hinge	3	21 22
608573-1 608573-1	Ribbon Cartridge Sprocket Assembly CARTRIDGE SUPPORT ASSEMBLY	3 4 6	24 26
608576-1 608583-115	Left Front Mounting Bracket Assembly Enclosure Assembly (L.H.)	3 1	N/A 19 2
608584-115 608587-1	Enclosure Assembly (R.H.) Cover, Circuit Breaker	1 3	3 28
608591-1 608592-1	Bracket, Ribbon Sprocket (R.H.) Bracket, Ribbon Sprocket (L.H.)	4 4	27
608599-1 608601-11 608602-1	Caster Kit Platen Assembly	3 10	28 48 N/A
608604-1 608606-1	Idler Belt Assembly Bracket, Strain Relief Shaft, Tractor Support	4 3	47 30
608607-1 608608-1	Shaft, Tractor Drive Platen	7 7	2
608613-1	Cinch Rod	10 10	1 3
608616-1 608618-2 608620-1	Lever, Platen Paper Drive Motor Assembly	10 4	2 15
608620-2 608624-1	Endcap-Platen Endcap-Platen Tubing, Plenum	10 10	4 5
608629-1 608630-1	Bracket, Plenum Mounting Bellows	3 3	49 5
608634-1 608635-1	Foam, Left Card Cage Foam, Right Card Cage	3 3 3	33 34
608639-1 608647-1	Foam, Paper Enclosure	3	36 37
608650-1 608662-1	Power Supply Bleeder Assembly Sound Shield Assembly	3 4	32 30
608662-1 608678-1	HAMMERBANK/YOKE ASSEMBLY Hammerbank/Yoke Assembly Sonalert Assembly	5 4	N/A 10
608705-1 608707-1	Stay Arm, Cover Support, Blower	3 3 3	52 26
608710-1	Support, Upper Door Seal	3	4 7
608718-2 608719-1 608720-1	Clamp, Grounding Left Panel Bracket Assembly	4 3	31 17
608755-1 608770-1	Frame Weldment Cover, Right Panel Idler Shaft	3 3	6 35
608775-3 608776-1	Paper Guide, Lower Paper Guide, Upper	4	22 20
608781-1	Sensor, Shuttle Position	1 9	19 2

V <u>-</u>		FIG. NO.	ITEM
PART NO.	DESCRIPTION	110.	IIBN
608782-1	TRACTOR/DRIVESHAFT ASSEMBLY	7	N/A
608800-1	Frame Assembly	2	2
608800-2	FRAME ASSEMBLY	3	N/A
608816-1	Cover Restraint Assembly	1	6
608818-1	Door Restraint Assembly	1	7
608820-2	Plenum, Front Seal	3	12
608833-2	Shield, Ribbon	5	9
608840-3	Paperbasket	1	13
608866-1	Gauge Kit	1	Not Shown
608870-1	Hammerbank Assembly	5	1
608872-1	Paper Tension Actuator Arm	4	45
608873-1	Paper Tension Eccentric	4	33
608875-1	Paper Tension Link	4	44
608878-1	Bogie Arm Assembly	4	14
608881-1	Block, Stay Arm	3	38
608896-115	Door Assembly	1	4
608897-1	Yoke Plate Shuttle	4	2
608930-1	Clamp Assembly, Strain Relief	4	3
		•	2
608945-1	Power Distribution Cable Assembly	8	3 3
608950-1T	Power Amp Module	2	8
608952-1	Bracket, Door Latch	1	29
608952-1	Non-Magnetic Latch Mounting Bracket Assembly	3	4
608969-1T	Paper/Status Control Module	2 1	21
608984-1	Lid Support Assembly, Right	1	22
608984-2	Lid Support Assembly, Left	3	53
608996-1	Pad-Adhesive, Switch Mount	2	10
610040-2	LG02 I/O PCVS (Serial/Parallel)	2	6
610056-1	Hammer Sequencer Module	4	· ·
610199-1	Cable and Bulkhead Panel Assembly (LG02)	1	16
610199-2	Cable and Bulkhead Panel Assembly	1	14
610199-3	(LG01-Parallel) Cable and Bulkhead Panel Assembly	1	15
010133-3	(LG01-Serial)		
610377-2	Yoke Assembly	5	2
610381-1	Plate, Vane Bearing	5 2	6
610424-1	LG01 Parallel I/O Module		10
610424-11	LG01 Serial I/O Module	2	10
610424-21	Shuttle/Ribbon Control Module	2	5
610424-31	LG01 Control CPU Module	2	7
610424-32	LG02 Control CPU Module	2	11
610429-3	TRACTOR KIT (Upper Pair)	7	Not Shown
610429-4	TRACTOR KIT (Lower Pair)	7	Not Shown
610430-1	Paper Drive Tractor, (Upper L.H.)	7	4
610430-2	Paper Drive Tractor, (Upper R.H.)	7	5

PART NO.	DESCRIPTION	FIG. NO.	ITEM
610430-3	Paper Drive Tractor, W/Paper Out Switch (Lower L.H.)	7	6
610430-4	Paper Drive Tractor, (Lower R.H.)	7	3
LG01-AA	Model LG01-AA, Text-Only Printer, Parallel Interface W/LP11 Controller	1	N/A
LG01-BA	Model LG01-BA, Text-Only Frinter, Parallel Interface W/LP11 Controller	1	N/A
LG01-CA	Model LG01-CA, Text-Only Printer, Parallel Interface W/DMF32 Connector	1	N/A
LG01-DA	Model LG01-DA, Text-Only Printer, Serial Interface W/RS232 Connector	1	N/A
LG02-AA	Model LG02-AA, Text/Graphic Printer, Serial/Parallel Interface W/LP11 Controller	1	N/A
LG02-BA	Model LG02-BA, Text/Graphic Printer, Serial/Parallel Interface W/LPV11 Controller	1	N/A
LG02-CA	Model LG02-CA, Text/Graphic Printer, Serial/ Parallel Interface W/DMF32 Connector	1	N/A
LG02-DA	Model LG02-DA, Text/Graphic Printer, Serial/ Parallel Interface W/RS232 Connector	1	N/A

DESCRIPTION	PART NO.	FIG.	ITEM
"E" Ring	400260-18	7	8
AC Power Input Assembly Adjusting Right Panel Bracket Assembly	608073-1 608568-1	8 3	4 21
Ball Bearing BASIC PRINTER ASSEMBLY (LG01) BASIC PRINTER ASSEMBLY (LG01) BASIC PRINTER ASSEMBLY (LG02) BASIC PRINTER ASSEMBLY (LG02) Bellows Belt, Paper Drive Belt, Paper Drive	401867-03 30-26069-01 608450-1 608450-2 30-25434-01 608630-1 402308-01 29-25570-00 608881-1	4 2 2 2 2 2 3 4 4 3	9 N/A N/A N/A N/A 33 16 16
Block, Stay Arm Blower Power Cable Assembly	608378-1	3	38 1
Bogie Arm Assembly Bowed "E" Ring Bracket, Door Hinge Bracket, Door Latch Bracket, Mounting Bracket, Plenum Mounting Bracket, Ribbon Sprocket (L.H.) Bracket, Ribbon Sprocket (R.H.) Bracket, Sensor Adjusting Bracket, Strain Relief Brush, Anti-Static	608878-1 402670-08 608563-1 608952-1 401506-03 608629-1 608592-1 608591-1 608412-1 608604-1 608099-1 401646-02	4 4 3 1 3 4 4 9 3 1 3	14 12 18 8 25 5 28 27 3 30
Bumper Bumper, Rubber	400833-02	4	64
Cable and Bulkhead Panel Assembly (LG01-Parallel)	610199-2	1	14
Cable and Bulkhead Panel Assembly (LG01-Parallel)	29-26259-00	1	14
Cable and Bulkhead Panel Assembly (LG01-Serial)	610199-3	1	15
Cable and Bulkhead Panel Assembly (LG01-Serial)	29-26214-00	1	15
Cable and Bulkhead Panel Assembly (LG02) Cable and Bulkhead Panel Assembly (LG02)	29-26158-00 610199-1	1 1	16 16
Cable Clamp, Flat Cable Strain Relief Cable, Front Panel Cap Screw, Socket Hd No. 10-32 x 1/2 Cap Screw, Socket Hd No. 10-32 x 5/8 Cap Screw, Socket Hd No. 10-32 x 7/16 Cap, End Capacitor, 6000 MFD, 100V	402429-01 400065-04 608118-1 400866-05 400866-07 400866-04 608382-12 402349-01	4 3 1 4 4 4 4 3	5 45 18 38 54 52 50 43

DESCRIPTION	PART NO.	FIG.	ITEM
Card Cage Assembly CARTRIDGE SUPPORT ASSEMBLY Caster Kit Caster Kit Cinch Rod Clamp Assembly, Strain Relief Clamp, Cable Clamp, Cable, Adhesive Backed Clamp, Capacitor Clamp, Grounding	608258-1 608573-1 29-26227-00 608599-1 608613-1 608930-1 400056-07 401628-02 400292-02 608718-2	3 6 3 10 4 4 3 3	51 N/A 48 48 3 3 23 56 44 31
Clip, Tinnermann Collar, Shaft Connector Control Panel Assembly Control Panel Assembly Cover Assembly Cover Restraint Assembly Cover, Circuit Breaker Cover, Right Panel COVER/ENCLOSURE SET ASSEMBLY	400511-02 402572-01 608382-16 29-26383-00 608240-3 608560-115 608816-1 608587-1 608755-1 608500-1	6 7 4 1 1 1 3 3 1	5 11 59 17 17 1 6 28 35 N/A
Dampener-Sound, Platen Door Assembly Door Latch/Striker Assembly Door Restraint Assembly Duct, Elbow	608104-1 608896-115 402801-01 608818-1 608561-1	10 1 1 1 3	9 4 9 7 16
Enclosure Assembly (L.H.) Enclosure Assembly (R.H.) Enclosure Assembly, Rear Endcap-Platen Endcap-Platen Extension Spring	608583-115 608584-115 608117-08 608620-2 608620-1 400586-08	1 1 1 10 10	2 3 11 5 4 21
Fitting, Barbed Flat Cable Assembly (28 in.) Flat Cable Assembly (42 in.) Flexure Clamp Assembly Flexure Clamp Assembly Flexure, Hammerbank Support Foam Foam Strip Foam, Hammer Driver Panel Foam, Left Card Cage Foam, Paper Enclosure Foam, Right Card Cage Frame Assembly FRAME ASSEMBLY	402863-01 608375-1 608375-2 608409-1 608406-2 608541-11 401977-24 608487-1 608634-1 608635-1 608635-1 608800-1 608800-2	3 3 5 4 5 6 4 3 3 3 2 3	54 2 3 5 11 4 7 29 39 34 37 36 2 N/A

DESCRIPTION	PART NO.	FIG. NO.	ITEM
Frame Weldment Front Paper Guide Assembly Fuse, Pico 2A (Not Shown) Fuse, Pico 2A (Not Shown)	608720-1	3	6
	608325-1	4	17
	402320-02	2	8
	29-25554-00	2	8
Gasket, Blower	608489-1	3	15
Gasket, Blower Support	608552-1	3	10
Gauge Kit	608866-1	1	Not Shown
Gauge Kit	29-25551-00	1	Not Shown
Grip Ring	400641-18	7	9
Hammer Drive Assembly Module Hammer Drive Assembly Module Hammer Drive Cable and Bracket Assembly Hammer Sequencer Module Hammer Sequencer Module Hammerbank Assembly Hammerbank/Yoke Assembly HAMMERBANK/YOKE ASSEMBLY HAMMERBANK/YOKE ASSEMBLY Hammerbank/Yoke Assembly	29-25556-00 608278-1T 608377-24 29-25560-00 610056-1 608870-1 29-25553-00 29-25553-00 608662-1 608662-1	2 2 4 2 2 5 4 5 5 4	8 8 4 6 6 1 10 N/A N/A
Hinge, Door	608569-1	3	22
Hood, Acoustic	608053-2	1	12
Housing-Stator	608382-19	4	57
Idler	605823-1	4	41
Idler Belt Assembly	608602-1	4	47
Idler Shaft	608770-1	4	22
Insulator, PCB Sensor	608436-1	4	8
Latch, Non-Magnetic, Push Lead Wire Left Front Mounting Bracket Assembly Left Panel Bracket Assembly Lever, Platen LG01 Control CPU Module LG01 Control CPU Module LG01 Parallel I/O Module LG01 Parallel I/O Module LG01 Serial I/O Module LG01 Serial I/O Module LG02 Control CPU Module LG02 Control CPU Module LG02 I/O PCVS (Serial/Parallel) LG02 I/O PCVS (Serial/Parallel) Lid Assembly Lid Support Assembly, Left Lid Support Assembly, Right	402801-01 608382-17 608576-1 608719-1 608616-1 29-25561-00 610424-31 610424-1 29-25569-00 610424-11 29-25564-00 610424-32 29-26154-00 29-26617-00 610040-2 608499-114 608984-2 608984-1	3 4 3 3 10 2 2 2 2 2 2 2 2 2 2 2 2 2 2 1 1	47 60 19 17 2 7 7 10 10 10 10 11 11 11 10 22 21

DESCRIPTION	PART NO.	FIG. NO.	ITEM	
				1
Marker Strip, Terminal Model LG01-AA, Text-Only Printer, Parallel Interface W/LP11 Controller	402441-50 LG01-AA	3 1	42 N/A	\.
Model LG01-BA, Text-Only Printer, Parallel Interface W/LP11 Controller	LG01-BA	1	N/A	
Model LG01-CA, Text-Only Printer, Parallel Interface W/DMF32 Connector	LG01-CA	1	N/A	
Model LG01-DA, Text-Only Printer, Serial Interface W/RS232 Connector	LG01-DA	1	N/A	
Model LG02-AA, Text/Graphic Printer,	LG02-AA	1	N/A	
Serial/Parallel Interface W/LP11 Controller Model LG02-BA, Text/Graphic Printer,	LG02-BA	1	N/A	
Serial/Parallel Interface W/LPV11 Controller Model LG02-CA, Text/Graphic Printer,	LG02-CA	1	N/A	
Serial/Parallel Interface W/DMF32 Connector Model LG02-DA, Text/Graphic Printer, Serial/Parallel Interface W/RS232 Connector	LG02-DA	1	N/A	
Motor, Ribbon Drive Motor, Ribbon Drive Mount, Vibration Dampening Mount, Vibration Dampening	29-25562-00 402580-01 402379-39 402379-03	6 6 3 3	4 4 46 8	
Non-Magnetic Latch Mounting Bracket Assembly Nut, Hex No. 6-32 Nut, Hex W/Washer Nut, Kep No. 8-32 Nut, Self-Locking Hex Hd No. 8-32	608952-1 400726-02 400783-05 400783-07 400414-03	3 4 4 4 10	29 39 36 51 10	
Pad-Adhesive, Switch Mount Paper Drive Motor Assembly Paper Drive Motor Assembly Paper Drive Tractor, (Lower R.H.) Paper Drive Tractor, (Lower R.H.) Paper Drive Tractor, (Upper L.H.) Paper Drive Tractor, (Upper L.H.) Paper Drive Tractor, (Upper R.H.) Paper Drive Tractor, (Upper R.H.) Paper Drive Tractor, (Upper R.H.)	608996-1 608618-2 29-25555-00 29-25565-00 610430-4 29-25566-00 610430-1 610430-2 29-25567-00	3 4 4 7 7 7 7 7 7	53 15 15 3 4 4 5	
Paper Drive Tractor, W/Paper Out Switch	610430-3	7	6	7
(Lower L.H.) Paper Drive Tractor, W/Paper Out Switch (Lower L.H.)	29-25568-00	7	6	
Paper Guide Paper Guide Bracket Assembly (L.H.) Paper Guide Bracket Assembly (R.H.) Paper Guide, Lower Paper Guide, Upper	608326-1 608327-1 608327-2 608775-3 608776-1	4 4 4 1 1	18 19 32 20 19	

DESCRIPTION	PART NO.	FIG. NO. ITEM
Paper Tension Actuator Arm Paper Tension Eccentric Paper Tension Link Paper/Status Control Module Paper/Status Control Module Paperbasket Paperbasket	608872-1 608873-1 608875-1 29-25574-00 608969-1T 608840-3 34-26751-01	4 45 4 33 4 44 2 4 2 4 1 13 1 13
PCB Assembly, Position Sensor Pin, Hinge Pin-Dowel Plate, Vane Bearing Platen Platen Assembly Platen Assembly Platen Open Switch Platen Open Switch	608264-1 608570-1 400167-14 610381-1 608608-1 29-25586-00 608601-11 29-25572-00 402336-01	9 1 3 24 10 6 5 6 10 1 10 N/A 10 N/A 4 13 4 13
Plenum, Cartridge Plenum, Front Seal Plenum, Front Seal Plenum-Blower, Hammerbank Plenum-Blower, Linear Motor Plug, Flush Head Plug, Plastic	608156-1 29-26156-00 608820-2 608554-1 608553-2 401424-02 608382-18	6 2 3 12 3 12 3 13 3 11 6 6 4 56
POSITION SENSOR ASSEMBLY POSITION SENSOR ASSEMBLY Position Sensor Assembly Position Sensor Assembly Power Amp Module Power Amp Module Power Cord, (US) Power Cord, (US) Power Cord, (US) Power Distribution Cable Assembly Power Fan Assembly Power Fan Assembly	608393-2 29-25559-00 608393-1 29-25559-00 608950-1T 29-25573-00 29-26226-00 402356-03 608945-1 29-25563-00 608148-1/2	9 N/A 9 N/A 4 6 4 6 2 3 2 3 8 5 8 5 8 3 3 9
Power Supply Bleeder Assembly Power Supply Module Power Supply Module Power Supply Transformer Assembly Power Supply/Circuit Board Assembly Power Supply/Circuit Board Assembly	608647-1 608302-1 29-25577-00 608303-3 29-25577-00 608302-1	3 32 2 9 2 9 8 1 8 3 8 2
PRINT MECHANISM ASSEMBLY Print Mechanism Assembly (Not Shown) Print Mechanism Frame Assembly Pulley, Driveshaft	608300-1 608300-1 608380-1 608306-1	4 N/A 2 1 4 1 7 7

DESCRIPTION	PART NO.	FIG.	ITEM
Receptacle, Clip-On, No. 9	402028-02	9	E 0
	608317-1	3	50 41
Retainer, Audio Alarm	608125-1	3	
Retainer, Cable			31
Retaining Ring	400260-18	10	7
Ribbon Cartridge Sprocket Assembly	608573-1	4	26
Ribbon Platform Switch Assembly	608297-3	6	3
Right Panel Bracket Assembly	608567-1	3	20
Screw, Pan Hd No. 10-32 x 3/8	400627-324	4	42
Screw, Phl Hd No. 8-32 x 1	402524-45	10	8
Screw, Self-Locking No. 8-32 x 7/8	400017-39	4	48
Screw, Sems No. 6-32 x 3/8	402524-22	4	34
Screw, Sems Pan Hd No. 6-32 x 1/2	402524-23	4	49
Screw, Sems Pan Hd No. 8-32 x 1/2	402524-23	4	37
Screw, Shoulder No. 10-32 x 1/2	402324-42	4	20
Screw, Socket Hd No. 10-32 x 9/16	401074-22	5	7
	22 25524 22	_	
Sensor, Shuttle Position	29-25584-00	9	2
Sensor, Shuttle Position	608781-1	9	2
Shaft, Tractor Drive	608607-1	7	1
Shaft, Tractor Support	608606-1	7	2
Shield, Ribbon	29-25585-00	5	9
Shield, Ribbon	608833-2	5	9
Shielded Cable Assembly	608457-3	4	24
Shuttle Motor Bobbin Assembly	29-25552-00	4	55
Shuttle Motor Bobbin Assembly	608382-11	4	55
Shuttle/Ribbon Control Module	29-25575-00	2	5
Shuttle/Ribbon Control Module	610424-21	2	5
Single Flanged Ball Bearing	401030-19	4	7
Sleeve	608382-13	4	61
Sleeve, Inner	608382-15	4	63
Sonalert Assembly	608678-1	3	52
Sound Shield Assembly	608650-1	4	30
Spring, Idler	602631-1	4	40
Stator Assembly	608382-10	4	58
Status Cable Assembly	608455-1	4	43
Stay Arm, Cover	608705-1	3	26
Strap, Grounding	608376-1	3	23
Support, Blower	608707-1	3	
Support, Blower Support, Ribbon Cartridge			4
	608155-1	6	1
Support, Upper Door Seal	608710-1	3	7
Switch, Air Sensor	29-25558-00	3	55
Switch, Air Sensor Switch, Ribbon Platform	402861-01 402681-01	3 6	55 8
•			
Perminal Strip, AC Distribution Phumbwheel, Paper Tension	402441-01 608329-1	3	40
		4	46

DESCRIPTION	PART NO.	FIG.	ITEM
Tie, Cable	400341-01	9	4
Tie, Cable	400341-01	3	14
TRACTOR KIT (Lower Pair)	29-26395-00	7	Not Shown
TRACTOR KIT (Lower Pair)	610429-4	7	Not Shown
TRACTOR KIT (Upper Pair)	610429-3	7	Not Shown
TRACTOR KIT (Upper Pair)	29-26394-00	7	Not Shown
TRACTOR/DRIVESHAFT ASSEMBLY	608782-1	7	N/A
Tubing, Plenum	608624-1	3	49
UNIVERSAL POWER SUPPLY ASSEMBLY 115V 50 Hz	608048-3	8	N/A
UNIVERSAL POWER SUPPLY ASSEMBLY 115V 60 Hz	608048-1	8	N/A
UNIVERSAL POWER SUPPLY ASSEMBLY 230V 50 Hz	608048-4	8	N/A
UNIVERSAL POWER SUPPLY ASSEMBLY 230V 60 Hz	608048-2	8	N/A
Vane, Position Sensor	608411-2	5	3
Washer, Flat No. 10	400216-11	4	53
Washer, Lock, External Tooth No. 8	400307-03	10	11
Washer, Nylon	400487-21		25
Washer, Nylon	400326-08	4 7	10
Washer, Split Lock No. 10	400215-11	4	35
Washer, Split Lock No. 10	400215-11	5	8
Wire	608382-14	4	62
Yoke Assembly	610377-2	5	2
Yoke Plate Shuttle	608897-1	. 4	2